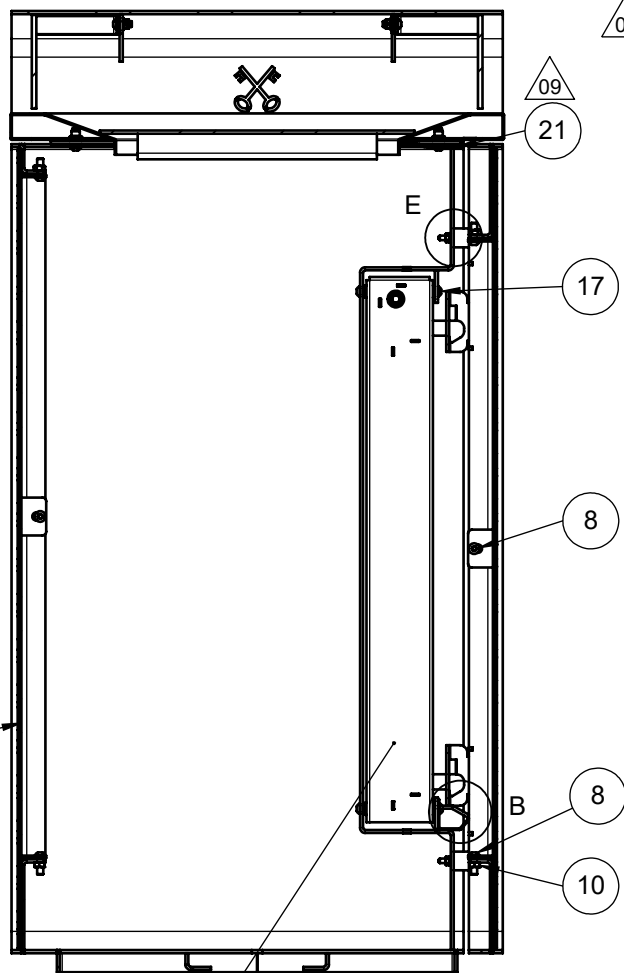
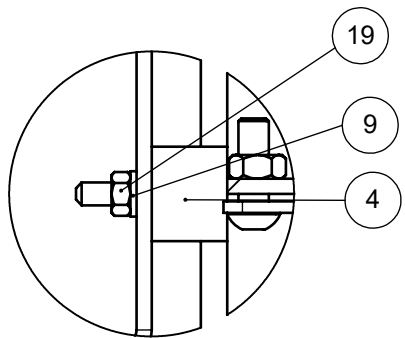
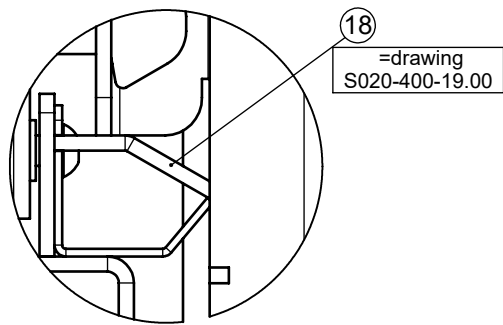


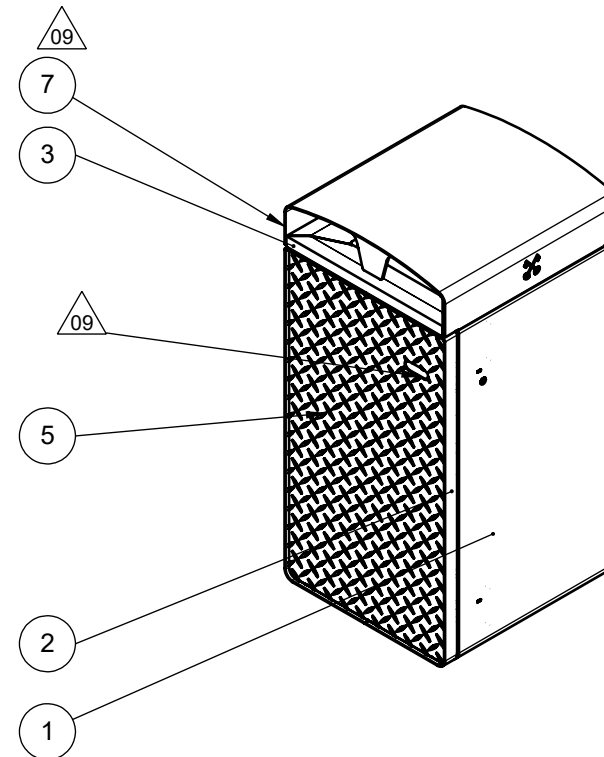
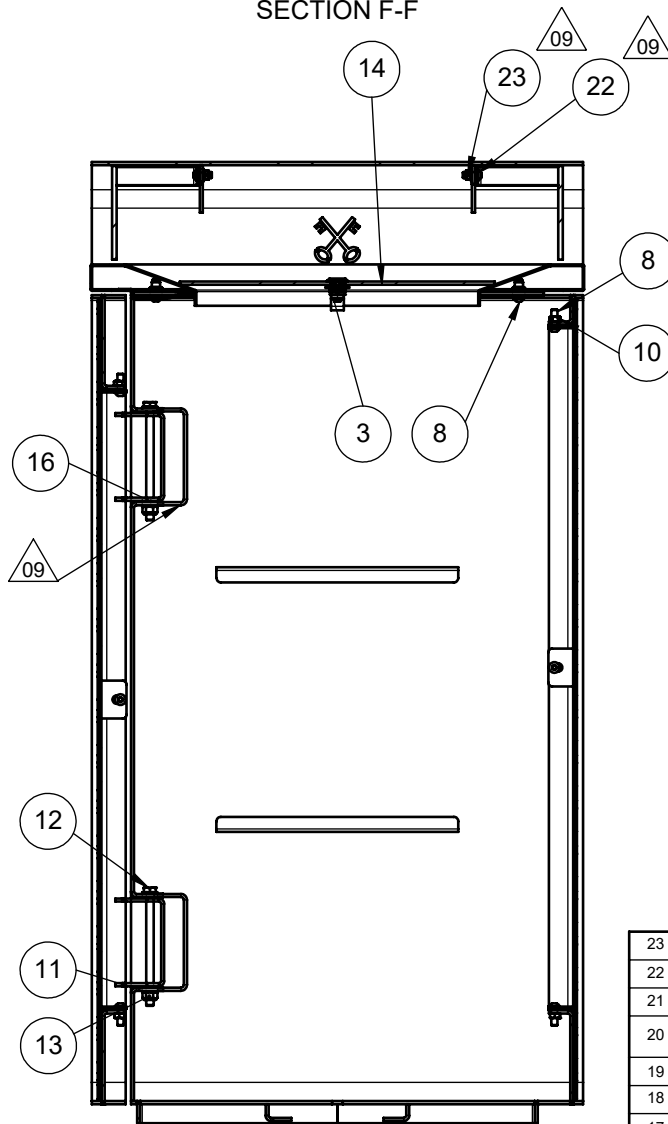
SECTION A-A

DETAIL E
SCALE 1 : 2DETAIL B
SCALE 1 : 2

GENERAL NOTES

1 TIGHTEN NUTS WITH LOCTITE 243

SECTION F-F



23	4		Flange torque nut	Galvanized Steel	DIN 6926 - M6		
22	4		Torx button head screws with pin	AISI 316 SS	M8x20 ISO 14583		
21	1	-	Circ Bin 140L - waste retaining plate	S235JR	-	35.01	00
20	2	-	Circ Bin 140-240L - Opening reducer - Weldment	See BOM	-	17.10	00
19	2		Nut	Galvanized Steel	DIN 934 - M6		
18	1	30132280	Circ Bin 140-240L - Door ramp	See BOM	-	19.00	01
17	4	54930005	Socket button head (SS)	AISI 304	ISO7380 - M8x20		
16	1		washer (nylon)	PA Type 6	ISO 7089 - M10		
15	1	30132260	Standard bin lock - Assembly	Refer to BOM	-	30.00	02
14	1	61390050	Circ Bin 140-240L - Firework hatch assembly 140L	See BOM	-	15.00	01
13	2	54340000	Torque nut M10	Galvanized Steel	DIN 985 - M10		
12	2	52040220	hex bolt	Galvanized Steel	DIN 931 - M10x150		
11	4	54140000	Washer M10	Steel zinc plated	DIN 125 - M10		
10	12	54230000	M8 nut	Galvanized Steel	DIN934 - M8		
9	2	54120000	Washer	Galvanized Steel	ISO 7089 - M6		
8	18	51810025	M8x25 socket button head	Galvanized Steel	ISO7380 - M8x25		
7	1	-	Circ Bin 140-240L - Cover weldment 140L	(refer to order)	-	14.00	02
6	1	-	Circ Bin 140-240L - Casing panel 140L	Refer to order	-	10.02	01
5	1	-	Circ Bin 140-240L - Panel weldment 140L	Refer to order	-	10.03	02
4	2	54910015	Rubber damper ø25 x 20mm, M6		-		00
3	1	-	Circ Bin 140-240L - Funnel assembly 140L	Refer to order	-	13.00	01
2	1	-	Circ Bin 140-240L - Door weldment 140L	Refer to order	-	12.00	02
1	1	-	Circ Bin 140-240L - Casing weldment 140L	Refer to order	-	11.00	05

Pos. no.	Qty.	Art.no.	Item name	Material	Remark	Dwg no.	Rev.
Material:				Finishing:	Coating:		
Refer to order							
concept:				by: SHA	drawn : SHA		
definite : 05-03-2021				by: BWI	date : 18-4-2018		
expired : -				by: -	project: P19-403		
specific norm: -				units: mm	scale: 1:10		

Gen. tolerances according to NEN 2768-1; (for linear measurements in mm) unless stated otherwise:				weight: 151.47kg		product no. S020-310-10.00	rev. 09
0.5 - 6	±0.3	120 - 400	±1.2				
6 - 30	±0.5	400 - 1000	±2				
30 - 120	±0.8	1000 - 2000	±3				
120 - 2000	±1	2000 - 4000	±4				
(for shorted side of angular measurements in mm) unless stated otherwise:				art.no.: 61390010		A3	
0 - 10	±1.3°	50 - 120	±0.3°				
10 - 50	±1.0°	120 - 400	±0.15°				

Material:

Refer to order



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Circ Bin 140-240L - Assembly 140L